



## INSTRUCTION SHEET 07036

<b>Part #:</b>	<b>9212</b>
<b>Description:</b>	<b>Blade Buddy</b>
<b>Date:</b>	<b>10/24/96</b>

# Instructions for Using the Blade Buddy Accessory

1. Prepare the machine so there is easy and safe access to the work area. Maintain all safety related work procedures. Always wear eye and hand protection when working with cutter blades.
2. To remove the cutter blade, slide the Blade Buddy onto the cutter blade until it stops against the bolt in the center of the tool.
3. Rotate the cutter blade counter-clockwise until the Blade Buddy firmly contacts the cutter deck shell. This will prevent the blade from rotating as the blade retainer bolt is being removed.
4. Remove the cutter blade retainer bolt, and remove the cutter blade.
5. To install the new cutter blade, position the blade onto the cutter spindle and loosely install the blade retainer bolt. Slide the Blade Buddy onto the cutter blade until it stops against the bolt in the center of the tool.
6. Rotate the cutter blade clockwise until the Blade Buddy firmly contacts the cutter deck shell.
7. Torque the blade retainer bolt to 150 - 180 Ft-Lbs. for the STR machine only. On all other Scag machines torque the blade retainer bolts to 75-95 Ft-Lbs.

**-NOTE-**

*If the Blade Buddy is used on a machine other than a Scag See the operator's manual for the correct torque specification.*

8. Remove the Blade Buddy from the cutter blade.

**-NOTE-**

*If the Blade Buddy is not removed from the cutter blade after installation is complete, severe damage will occur when the cutter blades are engaged.*