

Part #: 9616
Description: STS Spreader/Sprayer Rear Tray Kit
Date: 08/27/2021

Instructions for Installing Rear Tray Kit on STS Spreader / Sprayer



- WARNING -

Any approved Scag accessory mounted to the rear of the STS Spreader / Sprayer will require a 9617 weight kit to be installed.

-NOTE-

There are 4 holes drilled in each tray so they may be used in both the left and right hand application. Only two holes will be utilized in each tray for the installation.

1. Prepare the machine so there is an easy and safe access to the work area. Maintain all safety related work procedures. Always wear eye and hand protection.
2. If your serial number is greater than R9500051, proceed to step 5.
3. Locate the four indents provided on the back side of the tray slightly below the existing holes. See Figure 1 below to identify the two indents that will need to be drilled out depending on a left hand or right hand application.
4. Once the indents have been identified, drill them out with a 13/32" drill bit.
5. Locate the holes in the rear fender provided for the rear tray installation.
6. After locating the holes in the fender, align the holes in the rear tray with the holes in the rear fender, aligning the tray flush to the frame. See Figure 3. page 2. If the holes were drilled out as outlined in step 4, utilize these holes for installation (Reference B in Figure 2) otherwise use the holes that were supplied with the tray (Reference A in Figure 2). Note that a different set of holes will be utilized depending on a left hand or right hand application. See Figure 2 below.
7. Once the holes in the tray and fender are aligned and the tray is flush with the frame, insert the 3/8" -16 x 1.25" socket head cap screws included in the kit through the tray and then through the fender. See figure 2. page 2 for the orientation of the hardware. After installing the 3/8-16" socket head cap screws through the tray and fender, install the 3/8-16 locknuts on the socket head cap screws. Using a 7/32" allen wrench to hold the head of the socket head cap screws, tighten the 3/8"-16" locknuts to 96 inch lbs.
8. **Warning:** If the unit is requiring two trays to be installed, it is required that a 9617S weight kit is installed on the STS Spreader / Sprayer.

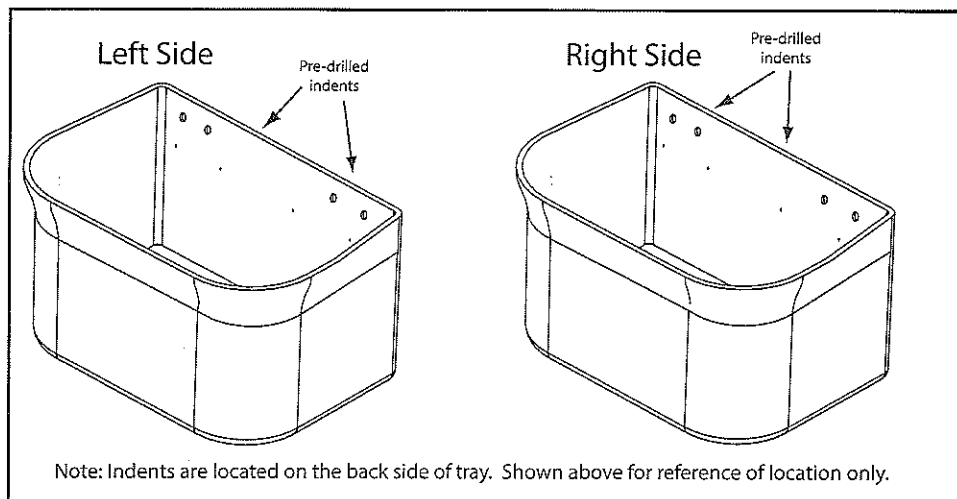


Figure 1.

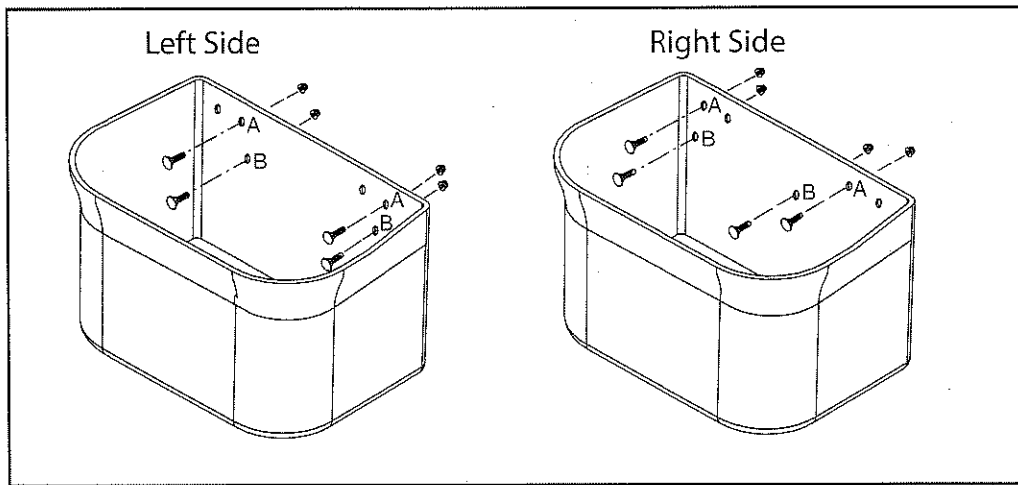


Figure 2.

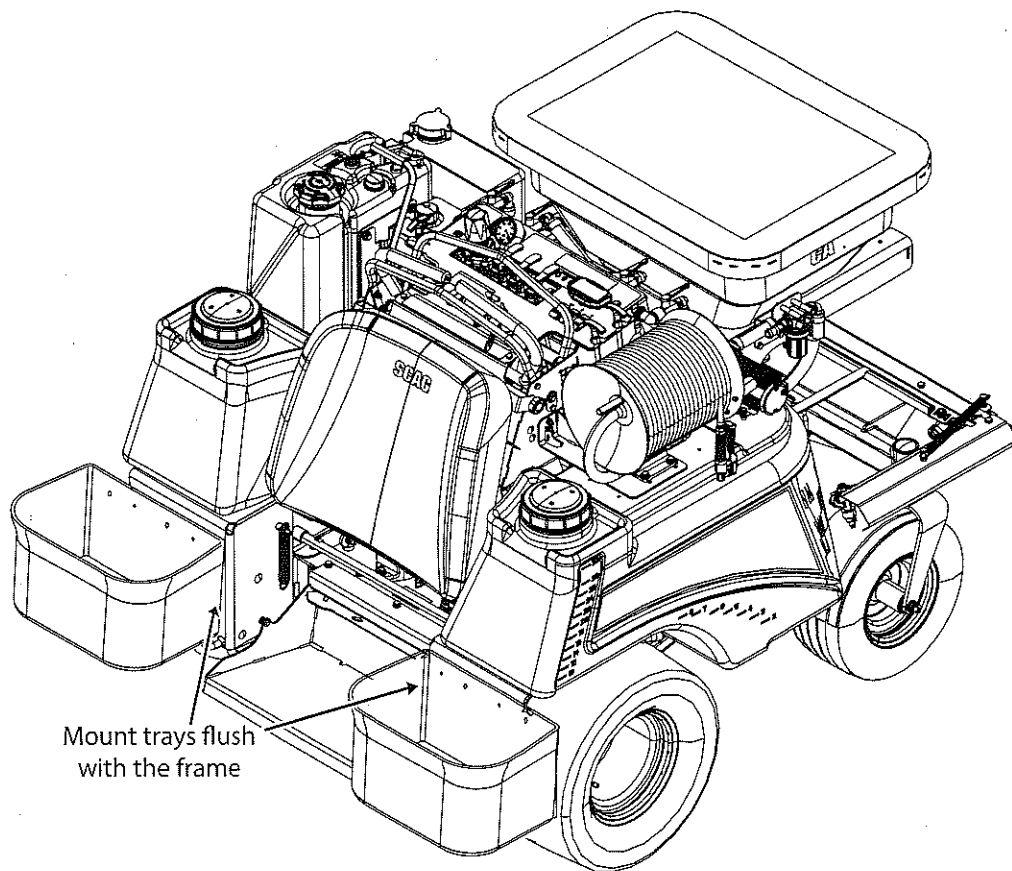


Figure 3.