



INSTRUCTION SHEET 07206

Part #: 920W
Description: Cup Holder Installation
Date: 10/03/12

Instructions for Installing the Cup Holder

1. Prepare the machine so there is easy and safe access to the work area. Remove the ignition key and disconnect the spark plug wires. Maintain all safety related work procedures. Always wear eye and hand protection.
2. Remove the mounting brackets, cup holder assembly and hardware package from the box.
3. Determine the proper mounting bracket for the machine the cup holder is being installed on. See Figure 6 on Page 4 for assistance.
4. Follow the instructions below for installation.

SW & SWZ

1. Install the mounting bracket (part number 423672) to the cup holder assembly (part number 461514) using (2) two 1/4-20 x 3/4" hex head bolts and 1/4-20 elastic stop nuts. See Figure 1. Tighten the hardware.
2. Remove the (2) two serrated flange bolts and nuts securing the choke cable mounting bracket to the engine deck. See Figure 1.
3. Install the cup holder using (2) two 5/16-18 x 1" serrated flange bolts. Install the choke cable mounting bracket and secure using (2) 5/16-18 serrated flange nuts. See Figure 1.

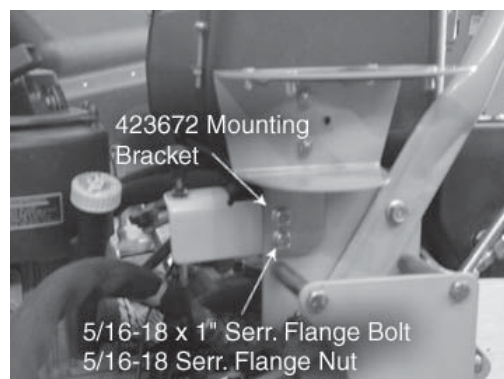
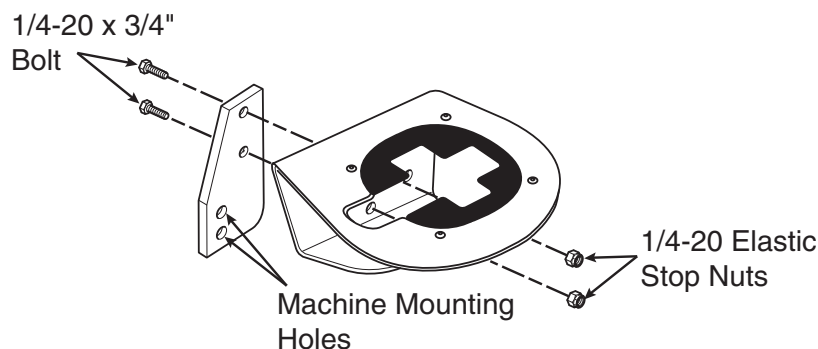
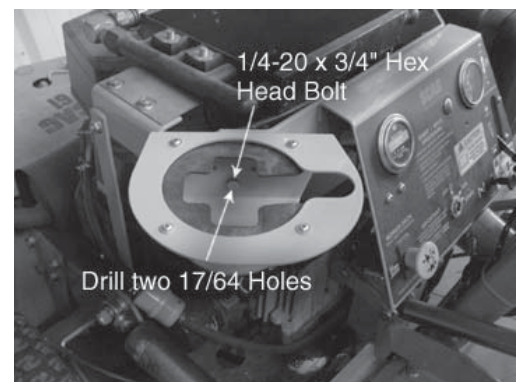
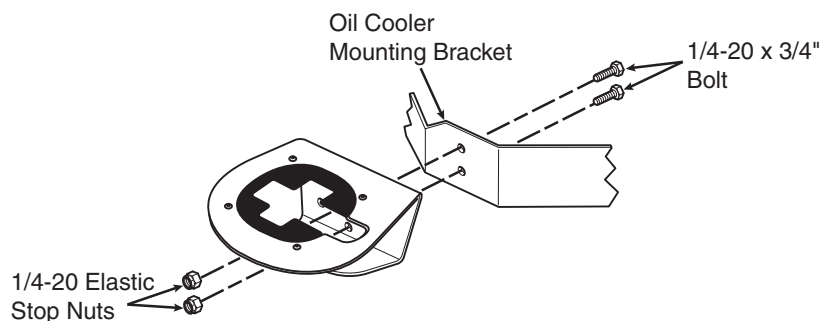


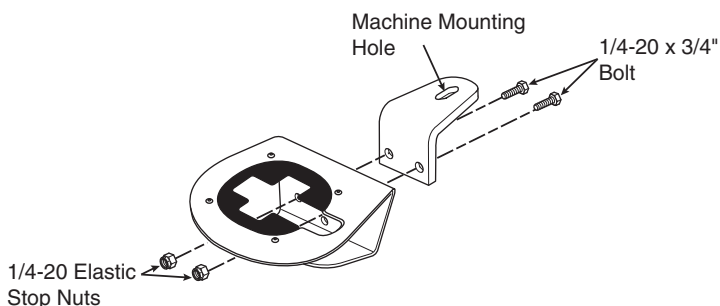
Figure 1. SW, SWZ Cup Holder Mounting

STHM

1. Using the cup holder assembly (part number 461514) as a template, mark (2) two holes on the left side of the oil cooler mounting bracket. See Figure 2.
2. Using a $17/64$ " drill, carefully drill (2) two holes through the oil cooler mounting bracket.
3. Install the cup holder to the oil cooler mounting bracket using (2) two $1/4$ -20 x $3/4$ " and (2) two $1/4$ -20 elastic stop nuts. Tighten hardware. See Figure 2.

**Figure 2. STHM Cup Holder Mounting****STT, STT-BSG, STT-BSD**

1. Install the mounting bracket (part number 423674) to the cup holder assembly (part number 461514) using (2) two $1/4$ -20 x $3/4$ " bolts and $1/4$ -20 elastic stop nuts. See Figure 4. Tighten hardware.
2. Remove the top front bolt securing the control panel cover. See Figure 3.
3. Install the cup holder to the machine using (1) one $1/4$ -20 x 1" bolt and original flat washer and lock washers. See Figure 3. Tighten hardware.

**Figure 3. STT, STT-BSG, STT-BSD Cup Holder Mounting**

SVR

1. Install the mounting bracket (part number 423674) to the cup holder assembly (part number 461514) using (2) two 1/4-20 x 3/4" bolts and 1/4-20 elastic stop nuts. See Figure 4. Tighten hardware.
2. Remove the front left side bolt securing the control panel cover. See Figure 4.
3. Install the cup holder to the machine using (1) one 1/4-20 x 1" bolt. See Figure 4. Tighten hardware.

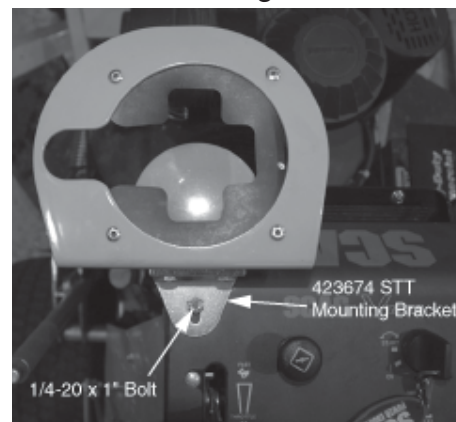
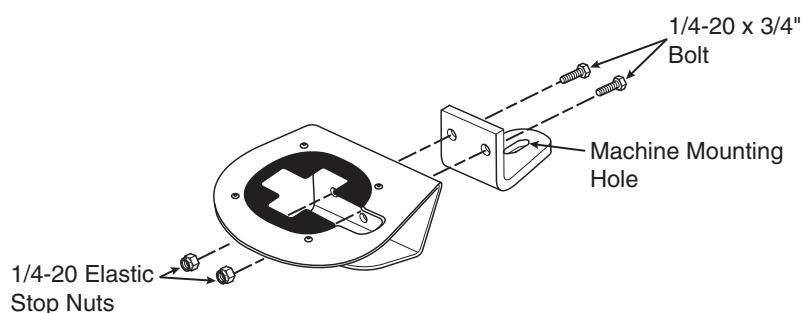


Figure 4. STT, STT-BSG, STT-BSD Cup Holder Mounting

SCZ

1. Remove the top rear bolt securing the hydraulic expansion tank panel cover. See Figure 5.
2. Install the cup holder mounting bracket (part number 426005) to the machine using the original 1/4-20 bolt. See Figure 5. Tighten hardware.
3. Install the cup holder assembly (part number 461514) to the cup holder mounting bracket (part number 426005) using (2) two 1/4-20 x 3/4" bolts and 1/4-20 elastic stop nuts. See Figure 5. Tighten hardware.

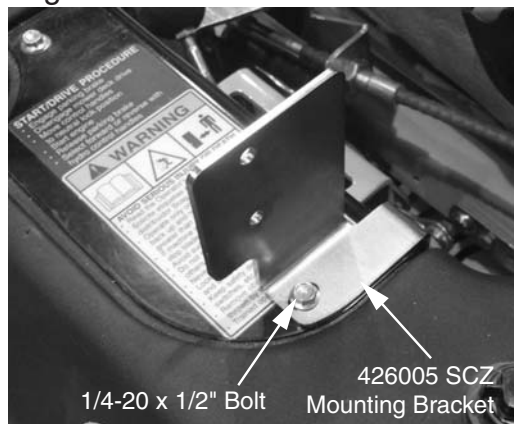


Figure 5. SCZ Cup Holder Mounting



Bolt, Hex Head 1/4-20 x 3/4"



Bolt, Hex Head 1/4-20 x 1"



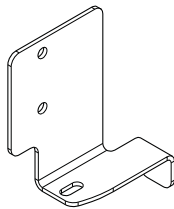
Bolt, Serrated Flange 5/16-18 x 1"



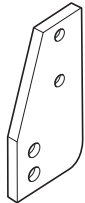
Nut, Serrated Flange 5/16-18



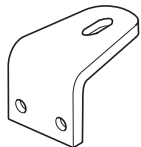
Nut, Elastic Stop 1/4-20



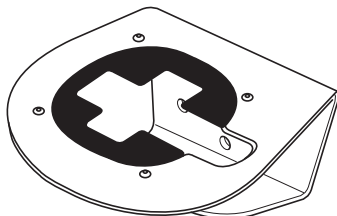
426005 - Mounting Bracket, SCZ



423672 - Mounting Bracket, SW & SWZ



423674 - Mounting Bracket, STT / SVR



461514 - Cup Holder Assembly

Figure 6. Mounting Brackets and Hardware